

Date: Wednesday, 20/05/2009 9:53:20 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 212 DETAIL PARTS
Job Number	: 48003		
Estimate Number	: 13228		
P.O. Number	:	Part Number	: D2127251057
This Issue	: 20/05/2009 S.O. No. :	Drawing Number	: D212-725-1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : PURCHASED PARTS	Drawing Revision	:
Previous Run	: 45091	Material	: N/A
Written By	:	Due Date	: 27/05/2009 Qty: 1 Um: Each
Checked & Approved By	:		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 8826 to Eagle Copters

C 20/05/2009 ①

"Assembly of D212-725-1-057 with Dart IPP D212-725-1-057"

MAY 25 2009

Send a copy of this IPP

2.0	D2127251057	Bracket
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

BRACKET

MAY 25 2009

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES-ENGINEERING
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Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-057 Bracket Ass'y 45598.1.5

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-057 REV. *

Material Certification / Proof of Traceability / Certificate of Conformity required

MAY 25 2009

Date: Wednesday, 20/05/2009 9:53:21 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 48003

Part Number: D2127251057

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

MAY 25 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

MAY 25 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

MAY 25 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/05/27/09

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



0209/05/26

Eagle Copters Maintenance Ltd

WORK REPORT

Work Order Number: 45398 Manufacture Dart Parts - Eagle S

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Squawk: 1.5

Discrepancy:

Fabricate D212-725-1-057, Bracket for Dart Aerospace.

Resolution:

D212-725-1-057, Bracket fabricated IAW D212-725-1 Dwg Pg. 24. Material 0.050 2024T3, Batch Number 01947

1.5 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 5/5/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.6

Discrepancy:

Fabricate D212-725-1-059, Packer for Dart Aerospace.

Resolution:

D212-725-1-059, Packer fabricated IAW D212-725-1 Dwg Pg. 24. Material 0.063 2024T3, Batch No. 01947.

1.6 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 5/5/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.7

Discrepancy:

Fabricate D212-725-1-061, Bracket for Dart Aerospace.

Resolution:

D212-725-1-061, Bracket fabricated IAW D212-725-1 Dwg Pg. 25. Material 0.040 2024T3 Batch # 01947

1.7 Work Done By: Stephen Hebert

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 5/5/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.8

Discrepancy:

Fabricate D212-725-1-063 / -064, Stiffener for Dart Aerospace.

Resolution:

D212-725-1-063/-064, Stiffener fabricated IAW D212-725-1 Dwg Pg. 26. Material 2024T3 0.050, Batch No. 01947.

1.8 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 5/5/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****